

86-95 Suzuki Samurai Corbeau Moab Reclining Seats (SKU# CS-MOAB)

Installation Instructions



Driver Seat
Bracket Kit



Passenger Seat
Bracket Kit



Corbeau Moab Reclining Seats



Scan Here to See
a How-To Video of
these instructions.



Seat Slider Kit

CAUTION: Safety glasses should be worn at all times when working with vehicles and related tools and equipment.



Suggested Tools:

- 12 mm Socket
- 9/16 Socket
- Ratchet
- 6 mm Allen Socket (supplied)

Passenger Side Seat Removal



Step 1

Slide the seat to the rear and remove the front inside mounting bolt using a 12 mm socket.



Step 2

Remove the outside front mounting bolt using a 12 mm socket.



Step 3

Slide the seat all the way forward and remove the inside rear bolt using a 12 mm socket.



Step 4

Remove the outside rear bolt using a 12 mm socket.



Step 5

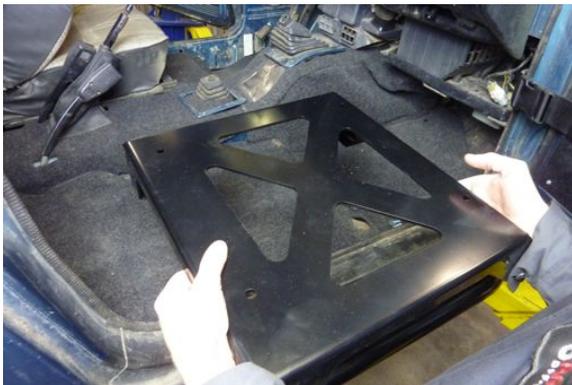
Lift the passenger seat from the vehicle.



Step 6

Check the passenger seat bracket for proper fit by installing the (4) supplied bolts using a 12 mm socket. Then remove the bolts and bracket.

Note: We have found that some Samurai bodies have been warped or bent due to accidents, extreme off-roading, or modifications to accommodate aftermarket seats. If the bolt holes do not align properly it may be necessary to enlarge the holes in the seat bracket by drilling or filing. In extreme cases the body may need to be reinforced. There are many ways to do this. One option is welding in metal washers as shown below.



Step 7

Remove the passenger seat bracket and set it aside.



Seat Mount Reinforcement

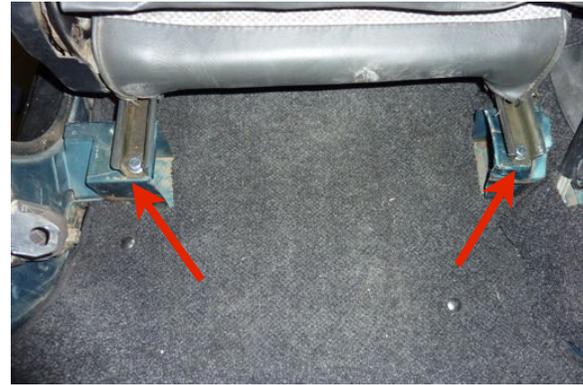


Driver Side Seat Removal



Step 8

Slide the driver side seat all the way to the rear and remove the (2) front seat mounting bolts using a 12 mm socket.



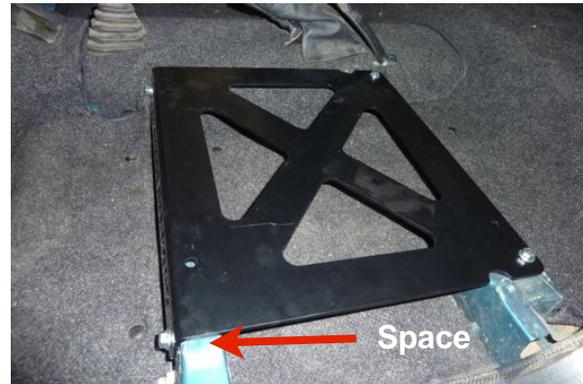
Step 9

Slide the driver seat all the way to the front and remove the (2) rear seat mounting bolts using a 12 mm socket



Step 10

Lift the driver side seat out of the vehicle.



Step 11

Check the driver side seat bracket for proper fit by installing the (4) supplied bolts with a 12 mm socket. Then remove the bolts and bracket.

Note 1: Again, check to see that all the bolt holes align properly. If they do not, the body mounts can sometimes be adjusted by striking them with a hammer. See next step.

Note 2: There will be a space between the seat bracket and the body mount (indicated by the arrow). This space was designed into the bracket to make room for bolts and provide the driver seat with the correct angle.



Step 11 Continued

Aligning seat mounts.

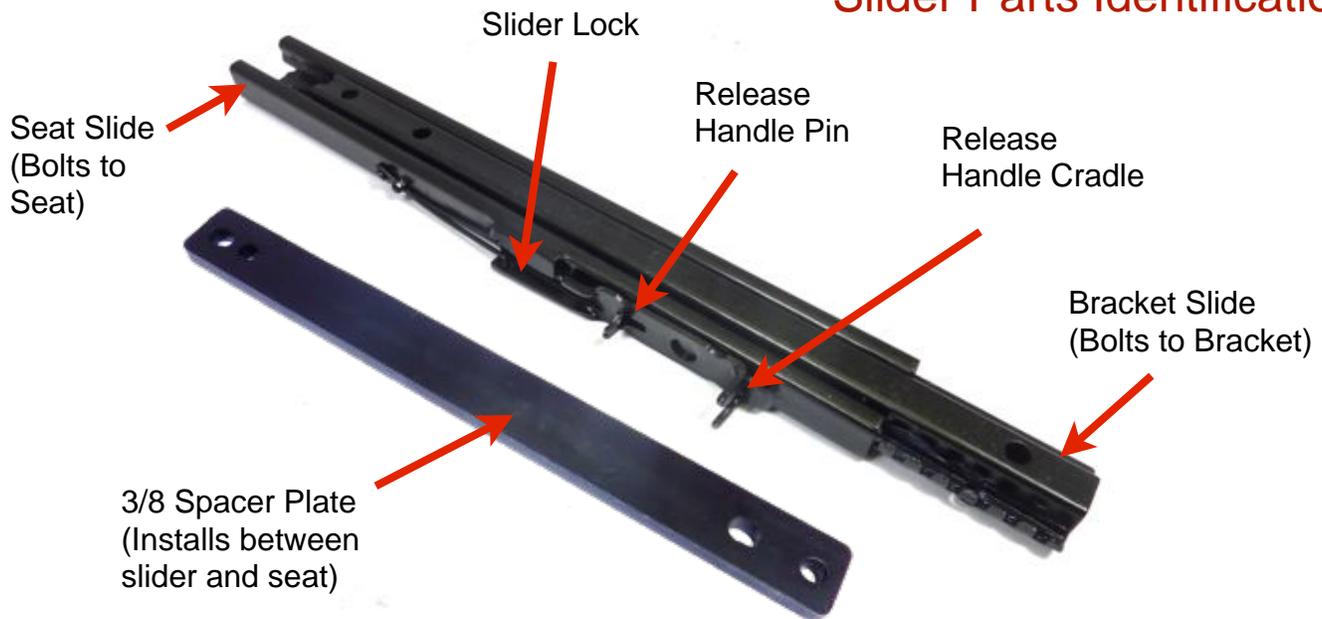
Note: This is one of several options that could be applied to accommodate proper fitment of the seat bracket.



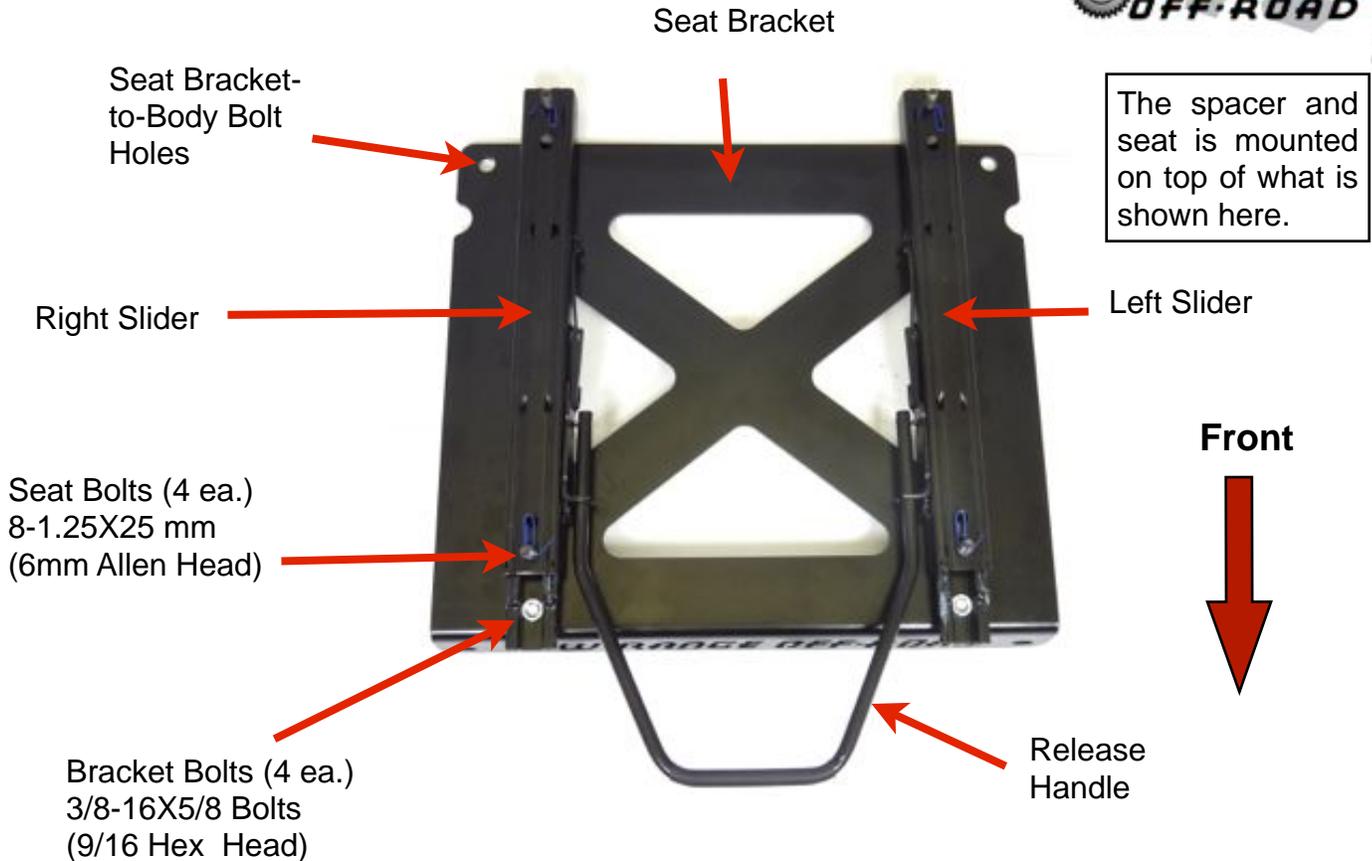
To See a video featuring the installation of the sliders, spacers and brackets, Click [HERE](#).

Installing Sliders and Brackets on the Driver Side Seat.

Slider Parts Identification



Sliders, Brackets & Hardware Parts Identification



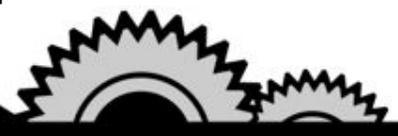
Step 12

Turn the driver side seat upside-down on a workbench as shown.

Note: Be sure to protect the seat fabric by placing a piece a plastic, cloth or cardboard between the seat and the bench. It is also a good idea to leave the shipping plastic in place, covering as much of the seat as possible.

Tech Tip:

The driver side seat can be identified by, the seat that has the back adjustment handle on the left side (drivers perspective) of the seat.





Step 13

Remove the (4) allen head screw using the supplied 6 mm allen wrench.

Note: Keep these screws. You will need them later.



Step 14

Place the supplied 3/8 inch spacer plate on the left side of the seat.



Step 15

Select the LEFT slider.

Note: To be sure you have the LEFT slider, note that the release handle cradle is toward the front of the seat and facing inward.



Step 16

Move the bracket slide rearward. This is done by pushing **UP** on the slider lock and sliding the bracket slide toward the rear of the seat.



Step 17

Position the slider as shown and reinstall the front seat (allen head) bolt; but do not tighten it yet.



Step 18

Lift up on the slider lock and move the bracket slide forward.



Step 19

Install the rear seat bolt and tighten. (13.5-20 ft. lbs.)



Step 20

Lift up on the slider lock and slide the bracket slide toward the rear of the seat.



Step 21

Tighten the front seat bolt. (13.5-20 ft. lbs.)



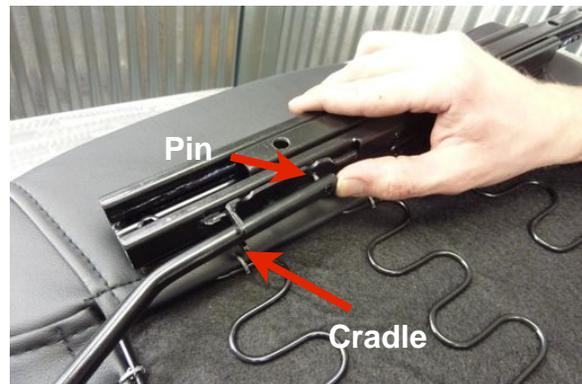
Step 22

Repeat Steps **14** through **21** on the right slider. Be sure the release handle cradle is toward the front of the seat and facing inward as shown above.



Step 23

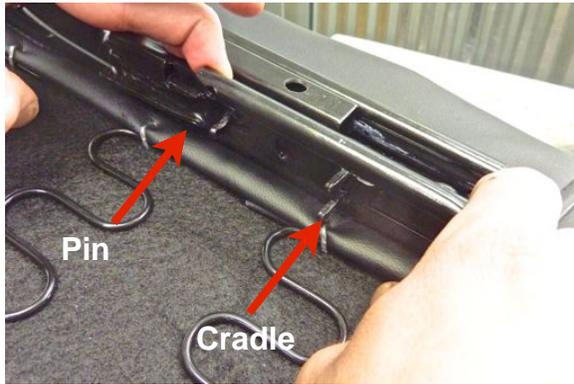
Lift up on the slide lock and move the bracket slide all the way to the rear.



Step 24

Position the left side of the slider release handle in the left cradle and pin as shown.





Step 25

Flex the right side of the slider release handle inward and position it on the cradle and pin as shown.



Step 25 Continued

This picture shows the proper positioning of the slider release handle.



Step 26

Push down on the slider release handle and position the bracket sliders all the way toward the front of the seat.



Step 27

Position the seat bracket so that the holes in the bracket align with the holes in the bracket sliders.

Note: Be sure the "Low Range Off-Road" logo faces toward front of the seat.



Step 28

Beginning with the right front, slide the supplied (3/8") bracket nut along the bracket slide until it aligns with the hole.

Note: The nut will fit into the bracket slider such that you will not need to hold it with a wrench when tightening.



Step 28 Continued

This picture shows the bracket nut properly positioned, ready for the bolt to be installed.



Step 29

Install the supplied (3/8") bracket bolt, but do not tighten it yet.



Step 30

Repeat the bracket nut and bolt installation on the left front of the bracket. But again, do not tighten.

Note: If holes do not align it may be necessary to apply slight force to the slider in the needed direction.



Step 31

Push down on the slider release handle and slide the bracket all the way to the rear of the seat.



Step 32

Install the right rear bracket nut and bolt; but do not tighten yet.



Step 33

Install the left rear bracket nut and bolt; but do not tighten yet.

Note: If holes do not align it may be necessary to apply slight force to the slider in the desired direction.



Step 34

Tighten all the bolts using a 9/16 socket. (25 ft. lbs.)





Step 35

Position the bracket at about mid-travel in preparation for installing the seat in the vehicle.

Installing the seat in the vehicle.



Step 36

Reposition the shipping plastic to protect the seat during installation.



Step 37

Position the seat in the vehicle and align the bracket with the bolt holes in the body.





Step 38

Install the (2) supplied front bracket-to-body bolts but do not tighten.



Step 39

Slide the seat all the way forward.



Step 40

Install the (2) supplied rear bracket-to-body bolts and tighten. (13.5 - 20 ft. lbs.)



Step 41

Slide the seat rearward and tighten the front bracket-to-body bolts, using a 12 mm socket.(13.5 - 20 ft. lbs.)





Step 42

Repeat **Steps 12** through **41** for the passenger seat installation.

Note: All the steps for the passenger side seat installation are basically the same. The main difference being the design of the passenger side seat bracket. See the pictures in Page 1.



Step 43

Remove the plastic and admire your work. Be sure to slide the seat front to rear . . . and don't forget to check out the reclining feature!



Tech Tip:

If you find that the sliders do not release completely when lifting up on the slider release handle, it may be necessary to flip the handle over so that the curvature goes the other way.



Congratulations!

You have successfully installed your Corbeau seats. May we also remind you that we supply a quality & comfortable Corbeau rear seat as well. Click [HERE](#) for more information.





As always, If you experience any difficulty during the installation of this product please contact Low Range Off-Road Technical Support at 801-805-6644 M-F 8am-5pm MST. Thank you for purchasing from Low Range Off-Road.



These instructions are designed as a general installation guide. Installation of many Low Range Off-Road products require specialized skills such as metal fabrication, welding and mechanical trouble shooting. If you have any questions or are unsure about how to proceed, please contact our shop at 801-805-6644 or seek help from a competent fabricator. Using fabrication tools such as welders, torches and grinders can cause serious bodily harm and death. Please operate equipment carefully and observe proper safety procedures.

Rock crawling and off-road driving are inherently dangerous activities. Some modifications will adversely affect the on-road handling characteristics of your vehicle. All products sold by Low Range Off-Road are sold for off road use only. Any other use or application is the responsibility of the purchaser and/or user. Some modifications and installation of certain aftermarket parts may under certain circumstances void your original dealer warranty. Modification of your vehicle may create dangerous conditions, which could cause roll-overs resulting in serious bodily injury or death. Buyers and users of these products hereby expressly assume all risks associated with any such modifications and use.

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