






951-658-7077 | 5356 E. Pine Ave Fresno, CA 93711



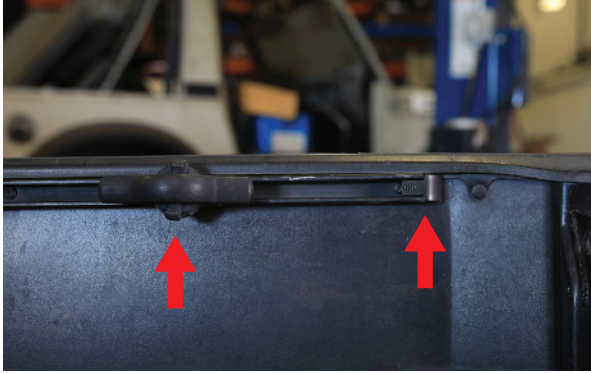
## INSTALLATION INSTRUCTIONS FOR 05+ TACOMA PACK RACK 2.0 KITS AP-309784, AP-309785, AP-309786, AP-309787

	<b>NOTICE</b> Read instructions completely before installing this product. Refer back to the instructions frequently during installation.		<b>CAUTION</b> Flying Object Hazard. Fluid Splash Hazard. Wear safety glasses at all times when working on vehicle.
 <b>WARNING:</b> Cancer and Reproductive Harm - <a href="http://www.P65Warnings.ca.gov">www.P65Warnings.ca.gov</a>			



**AP-309841**

1. Remove the end caps and factory tie down points on the side bed rails.



2. Insert the extended rail mount as shown and slide to the front of the bed rail. Insert the short rail mount and slide to the middle of the bed rail. Insert a second extended rail mount and position it at the end of the bed rail as shown.



*Front Mount*



*Middle Mount*



*Rear Mount*



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**3.** Using the supplied hardware, a small spacer, and a bed rail clamp plate, attach one vertical member to the front rail mount. Only snug the hardware so the position of the vertical member can be adjusted later. If you are installing the rack on a long bed Tacoma, you do not need to use the small spacer.



**4.** Using the supplied hardware, attach one vertical member to the middle rail mount.







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**5.** Using the supplied hardware, a large spacer, and a bed rail clamp plate, attach one vertical member to the rear rail mount.



**6.** Using the supplied hardware and two accessory bars, attach the vertical members to each other. Slide the vertical members along the bed rail as needed to line up the holes.



**7.** Repeat Steps 2-6 to mount vertical members and accessory bars on the opposite side of the bed.



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**8.** Use the supplied hardware to attach the cross bars to each vertical member. Adjust the position of the vertical member so the cross bars are level above the bed. Tighten the bolts holding the crossbars to the vertical members.



**9.** If desired, move the accessory bars to the appropriate locations for the gear you plan on carrying. All-Pro recommends starting with (2) accessory bars across the top of the rack and positioning the other (2) bars as needed.

**10.** Tighten the bolts that are securing the vertical members to the bed rails. Check to make sure all other bolts are tight.