






INSTALLATION INSTRUCTIONS FOR 12-15 TACOMA LOW PROFILE FRONT BUMPER, KITS AP-309724, AP-309725, AP-309726, AP-309727

	<p>NOTICE</p> <p>Read instructions completely before installing this product. Refer back to the instructions frequently during installation.</p>		<p>CAUTION</p> <p>Flying Object Hazard. Fluid Splash Hazard.</p> <p>Wear safety glasses at all times when working on vehicle.</p>
<p> WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov</p>			



AP-309614

1. Remove the (2) screws and (2) clips retaining the top of the front grille.



2. Remove both trim pieces under the headlights by prying outwards and then pulling in towards the center of the vehicle



3. Remove the (3) clips that retain the top center part of the bumper to the vehicle.



4. Remove the clips and screws that retain the bottom center part of the bumper to the factory crash bar.



5. Remove the (2) screws that retain the inner fender liner to the bumper. One screw is located at the bottom of the bumper and the top screw is accessed through a hole in the fender liner as shown. Remove the plastic clip between the (2) screws by rotating 90 degrees and then removing. Repeat the process on the other side of the bumper.



6. Disconnect both fog lights. Then remove the front bumper starting on one side and going towards the other side. Use caution when pulling the sides of the front bumper away from the vehicle. If necessary, use a small pick to disengage the plastic clips that secure the top of the bumper to the sides of the body



7. Remove the factory crash bar. It may be necessary to use a mallet to tap the crash bar off the mounting studs.



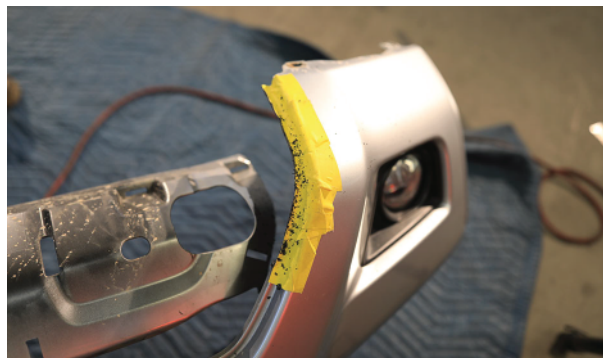
8. Remove the plastic clips retaining the center bumper trim piece. Remove the trim piece.



9. Using masking tape, layout the cut lines for the bumper as shown. The left and right cutting lines should follow the inner edge of the bottom bulge of the bumper leaving a ¼" lip.



10. Using a sharp razor blade, cutoff wheel or body saw, carefully cut the center section of the bumper out along the cut lines laid out in the previous step. If there are any sharp edges or burrs left from the cutting, smooth those out with a file. Remove the masking tape.



11. Reinstall the original plastic bumper and grille on the truck using the original mounting hardware as needed. Reconnect the fog lights.



12. Install the supplied rubber trim around the edges of the new bumper as shown. If desired, install a winch, fairlead, and light bar into the new bumper.





13. Install the new bumper using the original crash bar mounting nuts. The bumper can be adjusted vertically to achieve the necessary clearance between the upper edge of the new bumper and the original plastic bumper.



14. Install the provided side support brackets and supplied hardware to connect the lower corners of the factory bumper to the new bumper. The brackets can be swung forward or rearward so the gap between the original plastic bumper and the new bumper is minimized.

