

BODY MOUNT RELOCATION INSTALLATION INSTRUCTIONS

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| | <p>NOTICE</p> <p>Read instructions completely before installing this product. Refer back to the instructions frequently during installation.</p> | | <p>CAUTION</p> <p>Flying Object Hazard. Fluid Splash Hazard.</p> <p>Wear safety glasses at all times when working on vehicle.</p> |
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| | <p>WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov</p> |
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NOTE: Welding should be done by an experienced professional.

1. Remove tire to gain access to the body mount.



2. Remove the door jam trim by pulling up on it.



AP-307177-INS

3. Remove the kick panel nut and remove the kick panel.



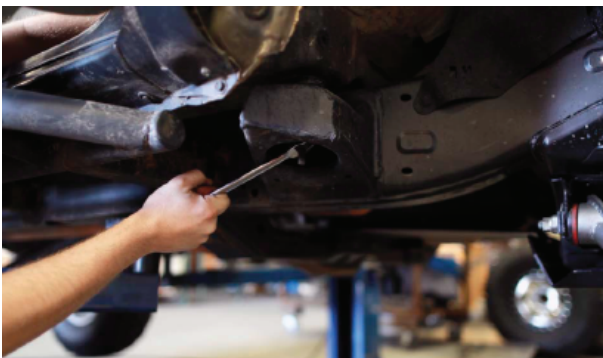
4. Pull back carpet.



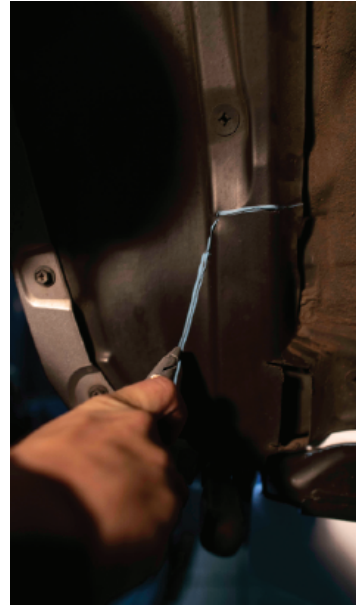
5. Remove plug covering body mount bolt.



6. Loosen and remove body mount bolt.



7. Inner fender liner will be marked and cut as shown. A utility knife work best.



8. Mark and cut fender as shown. Cut off wheel on a grinder works well for this. Not all applications will look exactly the same as this picture. Different models may require slightly different fender trimming, but we recommend trying to trim the fender on the same plane that the body mount will be cut. This cut may also need to be adjusted for larger tires. (Vehicle used in instructions is 2017 Tacoma.)

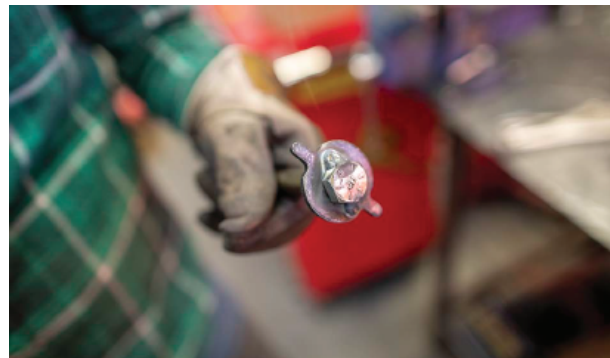


9. Clean up cut with utility knife

10. For 16+ Tacomas only, 05-15 may skip to step 9. The body mount relocation kit comes with a new body mount bolt. You will need to remove the pressed on washer from the factory body mount bolt to install on the new supplied body mount bolt as the factory bolt is too long. Using a hammer drive the factory body mount bolt out of the washer. For 16+ Tacomas only; 05-15 tacomas and 5th Gen 4Runners can skip to step 12.



11. Tack weld the supplied body mount bolt to the washer in two places as shown. This will aid in the install as the factory washer has two tabs that lock into the body to assist in tightening the body mount nut.



12. Before cutting off body mount the body needs to be supported by a jack stand or something similar.



13. The body mount can be cut off using a plasma cutter, cutting torch, sawzall, or angle grinder. If using a sawzall or angle grinder the body mount bracket may need to be cut off in sections. Ensure that no wiring or any other important items will be damaged by the cutting process.



14. Grind off any remnants of the body mount be careful not cut grind into the frame too much.

15. Slide the body mount bolt back through the body. For 16+ Tacomas ensure the locking tab of the body will engage with the locking tabs of the washer. 5th Gen 4Runners will use the supplied bolt and washers. One was will go on top of the body and the other will go underneath the lower bushing.



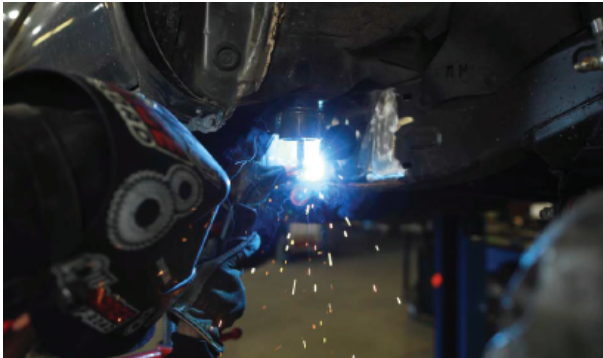
16. Slide the upper bushing and body mount, over the bolt and swing the body mount over to the frame and mark where the mount contact the frame.

17. Clean the paint off the frame where the body mount will be welded on the frame. Certain rockslider models may need to be trimmed back from the front in order to clear the new body mount bracket. 5th Gen 4Runner with All-Pro Sliders shown below.

18. Reinstall the body mount bushing, body mount, body mount bushing, washer and nut and tighten to 34 ft*lbs.



19. Weld bracket on the frame in sections to prevent melting the bushings.



20. The inside and outside of the front and rear of the bracket along with the inside of the top will need to get welded.



21. Once welding is complete the jack supporting the body can be removed.



22. If desired the excess body mount bolt can be cut off.



23. Once the body mount has cooled paint the bare metal to prevent any corrosion.

24. Reinstall plug, kick panel, and trim panel.

24. Reinstall tire.

25. Repeat on opposite side.

