

INSTALL INSTRUCTIONS

OPTIONAL REAR BUMPER TO FRAME SUPPORT

(210112-1-K)

REQUIRED MATERIALS

2 ct.

(A) Long Flange Tube



2 ct.

(B) Short Flange Tube



2 ct.

(C) Rear Bumper Mounting Plates



6 ct.

(D) 3/8"-16x3/4" Bolt



6 ct.

(E) 3/8"-16 Nut



STEP 1

Bolt long flange tubes (A) to the short flange tubes (B) using the provided nuts (E) and bolts (D).



STEP 2

Place the mounting plates (C) on top of the short flange tubes (B) to locate position of flange tube assembly placement on the bumper.



INSTALL INSTRUCTIONS (CONT'D.)

STEP 3

Tack weld the flange tube assembly to the bumper. Make sure the long flange tube (A) is contacting the bumper.



STEP 4

Adjust mounting plate (C) along the flange tube assembly until it is flush against chassis. Tack weld the flange tube assembly to the mounting plate (C).



STEP 5

Tack weld the mounting plate (C) onto the chassis or use provided holes for bolt on installation.



STEP 6

Ensure correct positioning and finish welding pieces together.



ADDITIONAL PHOTOS

Position of the rear bumper frame support along the sides of the bumper.



Positioned and tack welded before final welding begins.

